A Novel Stereoselective Route to (S)-(+)-a-(Fluoromethy1)histidine: α -Halomethylation of (2R.4S)-3-Benzoyl-2-(1,1-dimethylethyl)**l-met hyl-4-[(N-tritylimidazo1-4'-yl)met hyll- 1,3-imidazolidin-bone. Synthesis and lH NMR Spectroscopy**

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A method is described for the α -enantioretentive methylation of L-histidine *(S)* to give *(S)-(+)-* α *-*(fluoromethyl)histidine (8). The synthesis involves the conversion of N_{im}-trityl-L-histidine methyl ester (1) to both the "trans"-(2S,4S)- and "cis"-(2R,4S)-2-(1,1-dimethylethyl)-1-methyl-1,3-imidazolidin-5-one analogs **4** and **5.** The cis isomer was regioselectively alkylated with chlorofluoromethane to give a single diastereomer **6** with retention of the original absolute configuration of the histidine a-position *(8).* Deprotection and hydrolysis of the 1,3-imidazolidin-5-one intermediate **6** yielded the desired **(8)-(+)-a-(fluoromethy1)histidine (8).** Additionally, this reaction sequence was repeated using bromochloromethane **as** the alkylating agent to yield **(SI-(+)-a-(chloromethy1)histidine (8a).** Yields of this product, however, were very low due to an intramolecular alkylation reaction to give **3-benzoyl-2-(l,l-dimethylethyl~-l-methylspiro[~dazolidin~4,6'~7'~- [5H1** pyrrole[1,2-climidazol]- 5-one **(9).** The structure and stereochemistry of the **trans** and cis 1,3-imidazolidin-S-one intermediates, **as** well **as** other members of the series, were confirmed using **lH** NMR spectroscopy, including twodimensional NOE correlation spectroscopy (2D NOESY). The existence of slow chemical exchange in solution was detected for several members of the series based on the appearance of both positive and negative cross-peaka in the 2D NOESY spectra.

Introduction

 (R,S) - α -(Fluoromethyl)histidine is an irreversible inhibitor of histidine decarboxylase, with the **(S)-(+)** stereoisomer **8** responsible for biological activity **as** an antihistamine agent in the treatment of mastocytosis.¹ *An* established synthesis of **8** from L-histidine via a Schiff's base followed by alkylation² is nonideal because it leads to a 1:l mixture of enantiomers and requires a difficult chiral separation step. 3 For large-scale preparations, the use of expensive chlorofluoromethane for alkylation can only be considered economical if a useful chiral synthesis is found. We report here a procedure for the enantioselective synthesis of (S) - $(+)$ - α -(fluoromethyl) histidine which could be extended to the synthesis of other α -fluoromethylabd amino acid analogs without the **use** of toxic fluorinating agents.⁴

Results and Discussion

Chemistry. As a basis for the enantioselective synthesis of **8** we chose the asymmetric **2-(1,l-dimethylethyl)-l** $methyl-1,3-imidazolidin-5-one procedure for α -alkylation$ that **has** hen used previously with other *a-amino* acids by Naef and Seebach.⁵ The synthetic procedure is outlined in Scheme I. The N_{im} -trityl-protected L-histidine methyl ester 1 prepared according to the method of Stelakatos et al.6 was converted to the methylamide **2,** followed by condensation with pivaldehyde to yield the Schiff's base 3. The Schiff' **s** base was cyclized with benzoic anhydride to give, after chromatographic separation, (2S,4S)- and **(2R,48)-1,3-imidazolidin-S-one 4** (26%) and **5** (61%) (referred to for convenience **as** the "trans" and the "cis" isomers, respectively). The cis-(2R,4S)-(-) isomer **5** was treated with LDA, followed by α -alkylation using chlorofluoromethane to yield a single diasteroisomer **6** in 94% yield. (In larger batches, the unwanted **trans** isomer **4** could be hydrolyzed to L-histidine for recycling.)

The synthesie of **6** from **6** involves abstraction of the hydrogen at position 4 by LDA to form the enolate anion, followed by attack of the haloalkyl electrophile. The regioselectivity of this reaction is due to steric hindrance of approach of the haloalkyl electrophile to the ring by the bulky tert-butyl moiety, resulting in attack only **from** the Re-face of the molecule (i.e., away from the tert-butyl group). The regioeelectivity of alkylation leab to retention of the original L-histidine stereochemistry in the final product **8,** which is obtained by deprotection of the imidazole ring followed by hydrolysis of the 1,3-imidazolidin-5-one ring using HCl. The optical purity of 8 was confirmed using measurementa of optical rotation of the hydrochloride salt $([\alpha]^{20}D + 16^{\circ})$; this result is consistent with the optical rotation reported by Kollonisch et al.³ for (S) - $(+)$ - α -(fluoromethyl) histidine.

The α -alkylation sequence was repeated using bromochloromethane with very low yield (19%) of the target (S) - $(+)$ - α - $($ chloromethyl $)$ histidine $(8a)$. The low yield results from competing intramolecular alkylation of the imidazole ring by the α -chloromethyl moiety which occurs during hydrolysis of **7a.** The side product **9** can be

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synthesized from **7a** under mild conditions. The structure of **9** was determined using both 'H and I3C NMR spectroscopic techniques. The appearance of this sideproduct in the α -chloromethyl series and not in the α -fluoromethyl series reflects the preference of chloroversus fluoroalkanes to undergo alkylation reactions.

NMR Spectroscopy. The structure analysis of the nonalkylated and alkylated 1,3-imidazolidin-5-one products was performed using 1D and 2D 'H NMR spectroscopy. In 2D NOE correlation spectroscopy7 (NOESY) spectra, cross-peaks with frequency coordinates F_1 , F_2 indicate that hydrogens which resonate at F_1 and F_2 are close in space (internuclear distance ≤ 4 or 5 Å).⁸

lH NMR assignments were made using decoupling experiments and 2D correlation spectroscopy⁹ (COSY). In the case of the fluoromethyl series, the nonequivalent- $CH₂F$ hydrogens could be assigned (Table I) on the basis of the large $(\approx 40 \text{ Hz})$ ¹H⁻¹⁹F geminal spin-spin coupling constant. In the case of the chloromethyl series, this heteronuclear coupling is absent; consequently, the $-CH_{2-}$ C1 and histidine **6** hydrogens are not readily assigned in the $1D$ ¹H NMR spectra. We have, however, successfully assigned the histidine **6** hydrogens of **6a** and **7a** on the basis of long-range coupling of these hydrogens to the hydrogen at position **4** of the imidazole ring. Although the small coupling between the histidine β CH₂ and imidazole H-4 hydrogens cannot be detected in the 1D spectra, this coupling can be observed using COSY optimized for small coupling constants $(<1$ Hz).¹⁰

The ¹H NMR chemical shift assignments for compounds **4** through **9** (Table I) were confirmed and the stereochemistry of compounds **4** through **7** was assigned using 2D NOESY experiments. The trityl and benzoyl hydrogens resonate between 7.9 and 7.0 ppm. Figure 1 shows F_2 cross-sections taken from 'H pure-phase 2D NOESY spectra of 4 and 5; the large positive resonance at \approx 1 ppm in each cross-section (the two upper traces) corresponds to the diagonal peak of the tert-butyl hydrogens in the 2D spectra. The smaller negative cross-peaks indicate NOE's between the tert-butyl hydrogens and other hydrogens which are nearby in space. In Figure lA, the NOE to H-4 indicates that this hydrogen is near the tert-butyl methyls; therefore, **4** must be the trans isomer. Similarly, Figure 1B shows the 2D NOESY cross-section for **5.** The negative peak at 3.18 ppm indicates that the histidyl **6** methylene hydrogens are near the tert-butyl methyls; therefore, **5** is the cis isomer. Other NOE's observed in these two molecules and other members of the series are **summarized** in Table 11.

Analysis of the NOESY spectra of **6,6a, 7,** and **7a** were additionally complicated by the presence of **2** and E isomers due to restricted rotation about the exocyclic amide bond. This produces two sets of resonances in the ¹H NMR spectra (for example, see 1D spectrum in Figure 2). At higher temperatures **(>340 K),** rotation about the amide bond is rapid enough to cause coalescence of the two sets of peaks into a single set (data not shown). However, at room temperature, rotation occurs at an intermediate rate, producing additional cross-peaks due to rotational isomerism (chemical exchange)⁷ in the NOESY spectra. Fortunately, for small molecules, exchange and NOE crosspeaks are of opposite sign', allowing the two types to be easily recognized.

The CH2F region of the **NOESY** spectrum of **6** is shown in Figure 2B together with ita corresponding 1D spectrum. The nonequivalent CH_2 peaks of the major rotamer are labeled A and **X** and those of the minor A' and **X'.** The large splitting (40 Hz) is due to $H^{-19}F$ coupling. The

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^a ppm relative to internal TMS; in CDCl₃, except where noted. ^b The imidazole ring atoms are numbered to be consistent with other compounds in the table. CAS numbering is given in the Experimental Section. ϵ 50:50 rotamer population ratio (see text); identification of resonances for each rotamer was not possible. ^d 80:20 rotamer population ratio (see text); more abundant isomer listed first. ^e In DMSO-d_e. *i* Insoluble in CDCl₃. *s* X = F, Cl, or N4-imidazole ring. ^{*h*} Chemica ^{*f*} ppm relative to internal TMS; in CDCl₃, except where noted. ^{*b*} The imidazole ring atoms are numbered to be consistent with other compounds in the table. CAS numbering is given in the Experimental Section \cdot 50

Figure 1. Cross sections from 2D NOESY NMR spectra of (A) (4) (trans) and (B) (5) (cis) showing NOE's from t-Bu methyl hydrogens to spatially proximal hydrogens.

NOE cross-peaks **are** negative (filled contours), and the chemical exchange **crow-peaks are** positive (open con**tours).** In the NOESY spectrum, the negative cross-peak labeled **2** represents an NOE between hydrogens A and **X** of the major rotamer. **The** positive cross-peak labeled **4** represents chemical exchange transfer of magnetization which **occurs** when hydrogen **X** becomes hydrogen **X'** due to rotation about **the** amide bond. The negative cross-

peak labeled 3 results from a two-step process involving both an NOE and chemical exchange. **Using** this approach, it was possible to identify **the** NOE cross **peaks** in **the** NOESY spectra of **6, 6a, 7, 7a** and thereby determine their stereochemistry.

The structure of the side product **9** was confirmed using **the** above-mentioned **lH** NMRtechniques (decoupling and **2D** NOESY) **as** well **as 13C** NMR techniques (broad-band

Table **11. Pdrs** of **Hydrogens Connected by NOE's** ((+) **NOESY Cross-Peak Obrerved,** (-) **NOESY Cross-Peak** Not **Obremed)**

hydrogens	compd					
		5	6	6a	7	7а
H-2 and tert-butyl CH ₃ N -CH ₃ $H-4$		÷	٠	+ +		٠
imidazole H-5	÷					
tert-butyl CH ₃ and N-CH ₃ H-4 CH ₂ X ^a	÷ ÷	\div	+	+		
His- β CH ₂		\div	$\ddot{}$	$\ddot{}$	+	
H-4 and His- β CH ₂ imidazole H-5	÷	٠ \div				
$\rm CH_2X$ and His- β CH ₂ imidazole H-5				$\ddot{}$ +		
His- β CH ₂ and imidazole H-5	$\ddot{}$	\div	\div	٠	┿	
$\alpha X = F$ or Cl.						
A)		B)	ΗA	amide bond		
$H-2$	histidine ρ CH ₂	t-Bu	Нχ	rotation	Hx'	

Figure 2. Aliphatic region of (A) **2D** NOESY **NMR** spectrum of **(6).** Arrowheads indicate exchange cross-peaks. (B) Expansion of $CH₂F$ region of spectrum.

¹H decoupled and INEPT¹¹ spectra, and $2D¹H$ -detected 13 C $^{-1}$ H correlation spectroscopy (2D CH COSY).¹² The ¹H NMR spectrum of 9 in both DMSO- d_6 and CDCl₃ is broad and contains two sets of peaks due to slow rotation of the amide moiety (confirmed **as** for the above compounds). The 2D 1H-detected CH COSY epectrum of **9** in CDCg **exhibita** the **correct** number of methyl, methylene, and methine CH correlation resonances if the existence of slow chemical exchange is taken into account. Additionally, the mass spectrum indicates the **loss** of HCl with respect to **7a.** The ¹H chemical shift assignments for 9 are given in Table I; the 13C chemical **shift** assignments are given in the Experimental Section.

In **summary,** we have described a novel and efficient asymmetric synthesis of (S) - $(+)$ - α - $(f$ luoromethyl)histidine *starting* from L-histidine. Also, we have shown an example

of the application of pure-phase 2D NOESY in the investigation of spin eysteme in which **both** NOE and chemical exchange occur.

Experimental Section

All reactions of **air-** and water-sensitive organometallic reagenta were carried out under nitrogen **using** standard techniques. THF was distilled from a purple solution of disodium benzophenone dimion prior to we. HMPA was distilled from sodiumat reduced pressure and stored over **4-A** molecular sieves. Melting **pointa** are uncorrected. Polarimetry meaeurementa were performed using a quartz sample cell $(1 \times 10 \text{ mm}, 0.1 \text{ mL})$.

 N_{im} -Trityl-L-histidine N-Methylamide (2). To a cold stirred suspension of 100 \boldsymbol{g} (0.2 mol) of N_{im} -trityl-L-histidine methyl ester dihydrochloride6 in *600* mL of ethanol **was** added **62 g (2** mol) of monomethylamine, previously condensed into **²⁰⁰**mL of ethanol at **10** OC. **The** mixture was stirred for 3 d at **rt. The** solvent was partially evaporated in vacuum, and the mixture **was** diluted with **4** L of H20. **The** precipitate was **fired,** washed with H₂O, and dried at 50 °C. The crude product was dissolved in hot methanol, and CH₂Cl₂ and filtered through a

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pad of silica gel. The filtrate was concentrated to dryness. Addition of ether gave **75.5** g **(92%)** of **2,** mp **162-164** OC, **as** a white crystalline solid. Anal. Calcd for C₂₆H₂₆N₄O: C, 76.07; H, **6.38;** N, **13.65.** Found C, **75.92;** H, **6.56;** N **13.35.**

 $N-(2,2'-Dimethylpropylidene)-N_{im}-trityl-L-histidine N-$ **Methylamide (3).** To a solution of 75 g (0.18 mol) of N_{im} -trityl-L-histidine N-methylamide **(2)** in **300** mL of CHzClz was added **25** g **(0.18** mol) of **KzC03,15** g **(0.18** mol) of NaHC03,45 g of **4-A** molecular sieves $(2-3-\mu m)$ powder), and 21.5 g (0.25 mol) of pivaldehyde. The mixture was stirred for **4** d, and the insoluble material was fiiteredoff. The fiitrate was concentrated in vacuum to dryness. Addition of ether to the residue gave **82** g **(94** %) **of 3,** mp **151-152** "C. Anal. Calcd for C31H~N40: C, **77.79;** H, **7.16;** N, **11.71.** Found C, **77.65;** H, **7.26;** N, **11.50.**

(2S,4S)-3-Benzoyl-2- (**1,l -dimethylethyl)- 1 -methyl-4-[** *(NW* **t~tylimidazol-4'-yl)methyl]-1,3-imidazolidin-6-one (4) and (2R,4S)-3-Benzoyl-2-** (**1,l -dimet hy let hyl**) - **1 -met hy l-4-[** *(Nw* **tritylimidazol-4'-yl)methyl]-1,3-imidazolidin-6-one (5).** A mixture of **28** g **(0.058** mol) of **3** and **25** g **(0.11** mol) of benzoic anhydride was heated at **150** 'C for **1** h. After cooling, the mixture was dissolved in CHzClz and stirred with **2** N NazC03 for **1** h. The organic phase was washed with H_2O , dried over $MgSO₄$ and concentrated to dryness to give **30** g of diastereomers **4** and **6** which were separated by column chromatography on silica gel. Elution with toluene-ethyl acetate **(1:l)** gave **9.0** g **(26** %) of trans isomer **4**, mp **194-196** °C: $[\alpha]^{25}D + 104.6^{\circ}$ (c = 1, in CH₂Cl₂). Anal. Calcd for C₃₈H₃₈N₄O₂: C, 78.32; H, 6.57; N, 9.62. Found: C, **78.58;** H, **6.86;** N, **9.69.** After all the trans isomer was eluted, the **polarity** of the solvent was increased to ethyl acetate/methanol $(9:1)$ to give the cis isomer 5 $(21.0g, 61\%)$, mp 189-191 °C: $[\alpha]^{25}$ _D -1.2° (c = 1, in CH₂Cl₂), $[\alpha]^{25}$ ₃₆₅ -24.4° (c = 1, CH₂Cl₂). Anal. Calcd for C₃₈H₃₈N₄O₂: C, 78.32; H, 6.57; N, 9.62. Found: C, **78.18;** H, **6.72;** N, **9.45.**

(2R,45')-3-Benzoyl-2-(l,l-dimethylethyl)-4(fluoromethyl)- 44 (N~,-tritylimidazol-4'-yl)methyl]-l-methyl-l,3-imidazolidin-6-0110 (6). To asuspension of **10** g **(0.017** mol) of cis isomer **6,60** mL of THF, **12.2** g **(0.068** mol) of HMPA, and **5** g of **4-A** molecular sieves **(2-3-pm** powder) was added **22.7** mL **(0.034** mol) of a **1.5** M LDA solution at **-70** "C. The cooling bath was removed, and the temperature of the reaction mixture was allowed to rise to-10 °C. At this temperature 3.9 g (0.034 mol) of TMEDA was added followed by the rapid addition of **4.6** g **(0.068** mol) of condensed chlorofluoromethane (purchased from Alliance Chem., Edmonton, Canada). At the end of the addition, the reaction mixture was warmed to rt and stirred for **90** min. The reaction mixture was poured into saturated NaCl solution, extracted with ethyl acetate, dried over MgS04, filtered, and concentrated to dryness. The residue was dried in vacuum at 50 °C to give 9.9 $g (94\%)$ of a resin: $[\alpha]^{25}D + 57.6^{\circ}$ ($c = 1$, CH_2Cl_2). Anal. Calcd for C₃₉H₃₉FN₄O₂: C, 76.20; H, 6.39; F, 3.09; N, 9.11. Found: C, **76.63;** H, **6.32;** F, **2.84;** N, **8.67.**

(2R,4S)-3-Benzoyl-2- (**1,l -dim& h y let hy1)-4- (c hloromet h**yl)-4-[(N_{im}-tritylimidazol-4'-yl)methyl]-1-methyl-1,3-imida**zolidin-Cone (sa).** To a stirred suspension of **11.6** g **(0.02** mol) of **6,12.2** g **(0.068** mol) of HMPA, and **5** g of **4-A** molecular sieves **(2-3-pm** powder) in **60** mL of THF was added **22.7** mL **(0.034** mol) of a 1.5 M LDA solution at -70 °C. The mixture was stirred for **10** min, and then **3.9** g **(0.034** mol) of TMEDA was added. The *dry* ice bath was removed, the reaction mixture was warmed to -30 °C, and 4.4 g (0.034 mol) of bromochloromethane was added. The temperature was allowed to rise to rt and stirred for **1** h. The mixture was poured into HzO/NaCl/ethyl acetate and filtered to remove the molecular sieves. The organic layer was washed with brine, dried (Na₂SO₄), and concentrated to an oil which was purified by flash chromatography on silica gel (eluent EtOAc/ toluene **(3:7)** to provide **6a (11.2 g, 89%**). Recrystallization from toluene gave white crystals containing **0.5** mol of toluene: mp **631,595** (M - HCl), **353,243** [PhsC]+. Anal. Calcd for C39H39- ClN404J/~ toluene: C, **75.37;** H, **6.40,** N, **8.27;** C1, **5.23.** Found C, **75.13;** H, **6.74;** N, **8.44;** C1, **5.37.** $109-110$ °C; $[\alpha]^{25}D + 53.8$ ° (c = 1, CH_2Cl_2); MS (CI) m/z MH⁺

(2R,45')-3-Benzoyl-2-(l,l-dimethylethyl)-4(fluoromethyl)- 4-(4'-imidazolylmethyl)-1-methyl-1,3-imidazolidin-5-one (7). A two-phase mixture of **9.22** g **(0.015** mol) of **6** in **20** mL of toluene and **25 mL** of **6 N** HCl solution was heated in **an** oil bath at 110 ^oC for 15 h. The reaction mixture was cooled, and the aqueous

phase was separated, washed with toluene, and neutralized with NH₄OH. The product was extracted with ethyl acetate, dried (MgS04), and concentrated in vacuum to dryness. **Recrystal**lization from ethanol and ether gave **4.5** g **(81** %) of **7,** mp **227-** 228 °C: $[\alpha]^{25}D + 1.43$ ° $(c = 1, \text{ MeOH})$. Anal. Calcd for **64.01;** H, **6.91;** F, **5.34;** N, **14.32.** CmH2aN4Oz: C, **64.49;** H, **6.77; F, 5.11;** N, **15.04.** Found: C,

(2R,4S)-3-Benzoyl-2-(1,1-dimethylethyl)-4-(chlorometh**y1)-4-(4'-imidazolylmethy1)-1-met hyl-1,3-imidazolidin-6 one (7a).** A mixture of **6.3** g **(0.01** mol) of **6a,** *50* mL of toluene, and 50 mL of 6 N HCl solution was heated at 100 °C for 4 h. The aqueous layer was separated and neutralized with NH4OH and extracted with ethyl acetate. The extract was dried $(MgSO₄)$ and concentrated to yield **3.9** g (90%) of **7a as** a colorless solid, mp 103-107 °C: $[\alpha]^{25}D + 32.7^{\circ}$ (c = 1, MeOH); MS MH⁺ 389. Anal. Calcd for C₂₀H₂₅ClN₄O₂: C, 61.77; H, 6.48; Cl, 9.11; N, 14.41. Found: C, 62.05; H, 6.41; Cl, 8.80; N, 14.01.

 (S) - $(+)$ - α -(**Fluoromethyl**)**histidine** (8). A suspension of 4 g **(0.011** mol) of **7** and **20** mL of **36%** HCl was heated in a sealed glass tube at 150-160 °C for 15 h. After cooling, the mixture was diluted with H_2O and washed with ether. The aqueous phase waa concentrated under reduced pressuretodryneaa. The residue was dissolved in 10 mL of H₂O and applied to a column containing **25g** of Dowex **50x8400** ion-exchange resin. The resin was washed with HzO until neutral followed by **1** N HC1. The HCl fraction was concentrated under reduced pressure to dryness. **Recrye**tallization of the crude HCl salt from methanol/ether gave **1.92 g** (69%) of 8 dihydrochloride, mp 200-203 °C $[\alpha]^{25}$ _D +16° (c = **1,** CF3COOH.H20 **(1:l)** of white crystals. Anal. Calcd for **27.26.** Found C, **33.07;** H, **4.81;** F, **7.29;** N, **16.15;** C1, **27.22.** C~H~~N~FN~OZ.~HC~: C, **32.32;** H, **4.66;** F, **7.30;** N, **16.15;** C1,

The free amino acid (S) - $(+)$ - α -(fluoromethyl) histidine was obtained by dissolving **1.9** g of the dihydrochloride in **10 mL** of HzO. The solution was applied to a column containing **25** g of Dowex 50×8-400. The resin was washed with H₂O followed by **1** N NH4OH. The NHIOH fraction was concentrated in vacuum and dried under high vacuum for **24** h to yield **0.85 g** (60%) of a white powder: $[\alpha]^{20}D + 17^{\circ}$ (c = 1, $CF_3COOH·H_2O$ (1:1). Anal. Calcd for $C_7H_{10}FN_3O_2$ ⁻¹/₄H₂O: C, 43.86; H, 5.52; F, 9.91; N, 21.92. Found: C, **43.72;** H, **6.03;** F, **9.32;** N, **21.75.**

 (S) -(+)- α -(Chloromethyl)histidine (8a). A suspension of **7a (2.5** g, **6.44** mmol) in **15** mL of **36%** HC1 was heated in a sealed glass tube at 180 °C for 15 h. After cooling, the mixture was washed with ether. The aqueous layer was concentrated to dryness and purified using **20** g of Dowex **50x8-400** ion-exchange resin. The product was eluted with **2** N HCl **to** give **300 mg** (19%) of a white powder: $[\alpha]^{\omega_{D}} + 13.3^{\circ}$ (c = 1, $CF_{3}COOH \cdot H_{2}O$ **(1:l).**

3-Ben zoyl-24 1,l -dimet hylethy1)- 1-met hylrpiro[imidazoliaine-4,6'(7'H)-[S~py~lo[If-c]imidazol]-S-one (9). Compound 7a (389 mg, 1 mmol) was stirred and refluxed with Na₂CO₃ **(318** mg, **3** mmol) in i-Pr **(10** mL) for **15** h. The solvent was evaporated and stirred with H₂O. The product was extracted with ethyl acetate, washed with brine, dried (MgS04) and concentrated. Recrystallization from ethyl acetate and ether gave **250** mg **(71%)** of **9,** mp > **300** "C: *[a]%* **+13.8 (c** = **0.3, (CON x 2); 135.3 (C7a'); 133.9** (benzoyl **Cl"); 131.8** (benzoyl **C49; 129.7 (C3'); 128.2, 126.7** (benzoyl **C3", 5",** and **C2",6"); 119.4 ((21'); 80.2 (C2); 74.5** (C4); **54.7 (C5'); 38.4** (tert-butyl-C-); 32.0 (NCH₃); 26.8 (tert-butyl CH₃). Anal. Calcd for $C_{20}H_{24}$ -**15.35.** CHzClZ); MS (CI) MH+ **353;** '3C NMR **(COCb)** *6* **172.7; 171.6** NdOz: C, **68.16;** H, **6.86;** N, **15.90.** Found C, **68.12;** H, **6.73;** N,

NMR Spectroscopy. lH NMR spectra were obtained at **500.13** and **270.13** MHz. l3C NMR spectra were obtained at **67.9** MHz. INEPT spectra were acquired using the pulse sequence of Morris and Freeman¹¹ with refocusing and broad-band WALTZ¹² ¹H decoupling.